

POWERMATIC®

Installation Instructions 701-RB Riser Block Kit

For use with the Powermatic 701 Mortiser

Shipping Contents

Description	Stock No
701-RB Riser Block Kit	1791312

Kit includes:

- 1 ea ...2-inch Riser Block
- 4 ea ...Socket Head Cap Screw (M8 x 80)

Tools Required for Assembly

6mm Hex Wrench

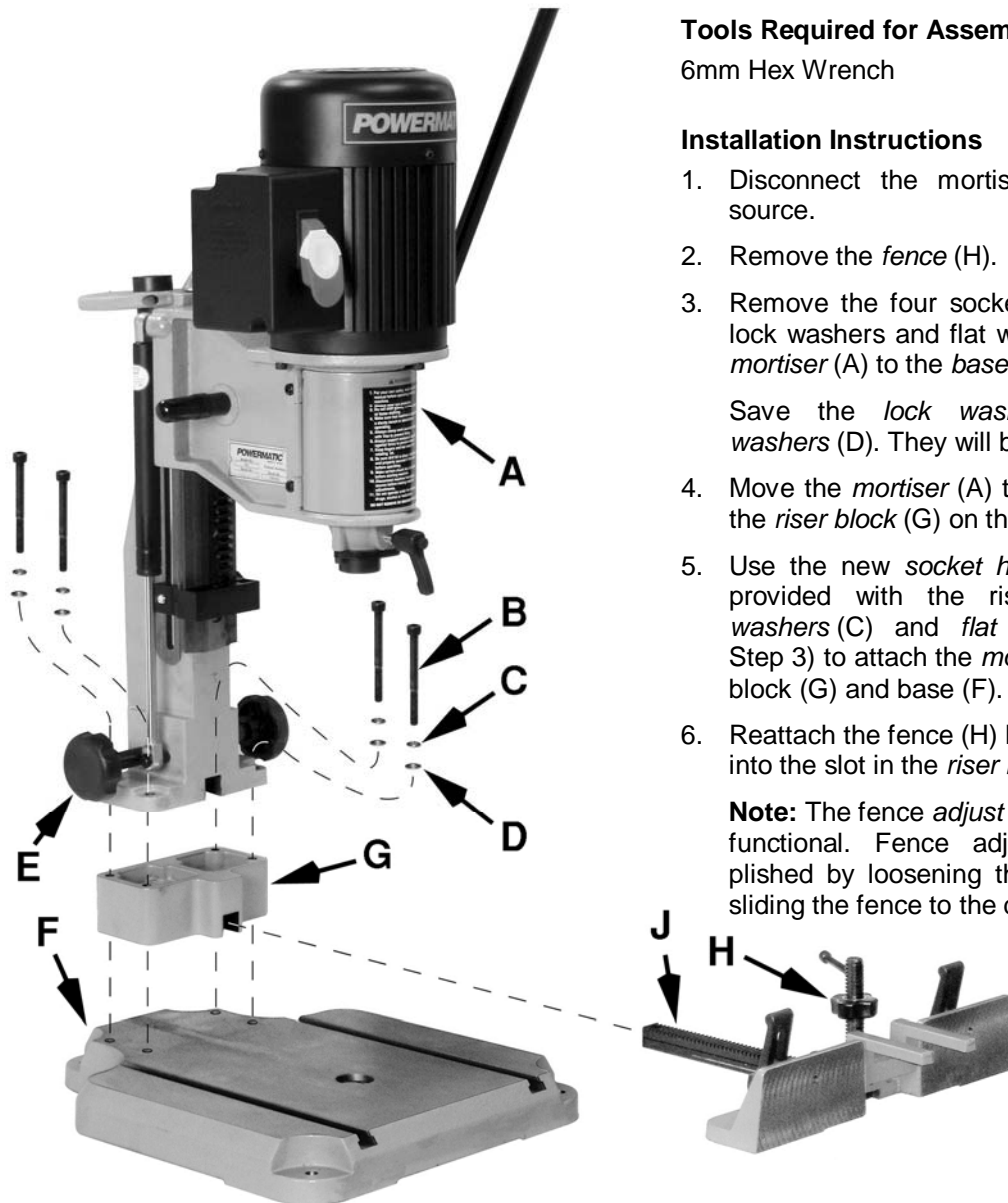
Installation Instructions

1. Disconnect the mortiser from the power source.
2. Remove the *fence* (H).
3. Remove the four socket head cap screws, lock washers and flat washers that hold the *mortiser* (A) to the *base* (F).

Save the *lock washers* (C) and *flat washers* (D). They will be reused in Step 5

4. Move the *mortiser* (A) to the side and place the *riser block* (G) on the *base* (F).
5. Use the new *socket head cap screws* (B) provided with the riser block kit, *lock washers* (C) and *flat washers* (D) (from Step 3) to attach the *mortiser* (A) to the riser block (G) and base (F).
6. Reattach the fence (H) by sliding the rack (J) into the slot in the *riser block* (G).

Note: The fence *adjust knob* (E) is no longer functional. Fence adjustment is accomplished by loosening the lock handles and sliding the fence to the desired position.



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