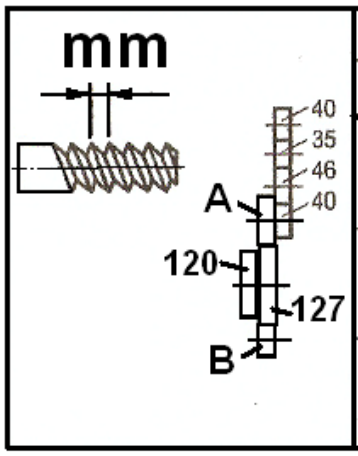
JET BD-920W

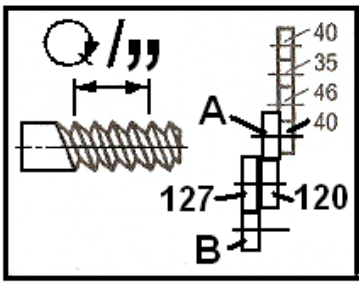
Thread Chart / Gewindeschneidtabelle / Diagramme De Fil

metric threads / metrische Gewinde / filetage de pas métrique



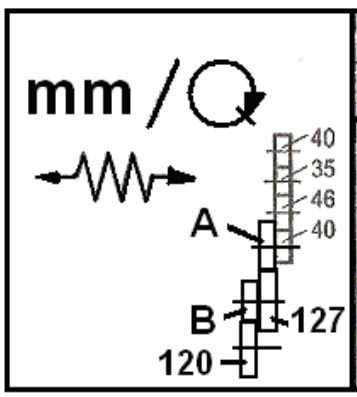
A	32	40	40	56	32	56
B	60	60	48	60	32	48
I	0.4	0.5	0.65	0.7	0.75	0.875
	0.12	0.15	0.17	0.2	0.22	0.25
II	0.8	1	1.25	1.4	1.5	1.75
	0.25	0.3	0.35	0.4	0.45	0.5
III	1.6	2	2.5	2.8	3	3.5
	0.5	0.6	0.7	0.8	0.9	1.0

inch thread / Zollgewinde / filetage de pas au pouce



A	32	32	32	32	32	32	32	32	32	32
B	32	36	38	40	44	46	48	52	56	60
I	32	36	38	40	44	46	48	52	56	60
II	16	18	19	20	22	23	24	26	28	30
III	8	9	9.5	10	11	11.5	12	13	14	15

Feed Chart / Vorschubtabelle / Diagramme d´avance



A	32	40	40	56	32	56
B	60	60	48	60	32	48
I	0.03	0.04	0.03	0.05	0.02	0.04
II	0.06	0.07	0.06	0.10	0.03	0.08
III	0.12	0.15	0.12	0.20	0.06	0.16