JET

JWP-2510 THICKNESSER

1791303T
400/50/3

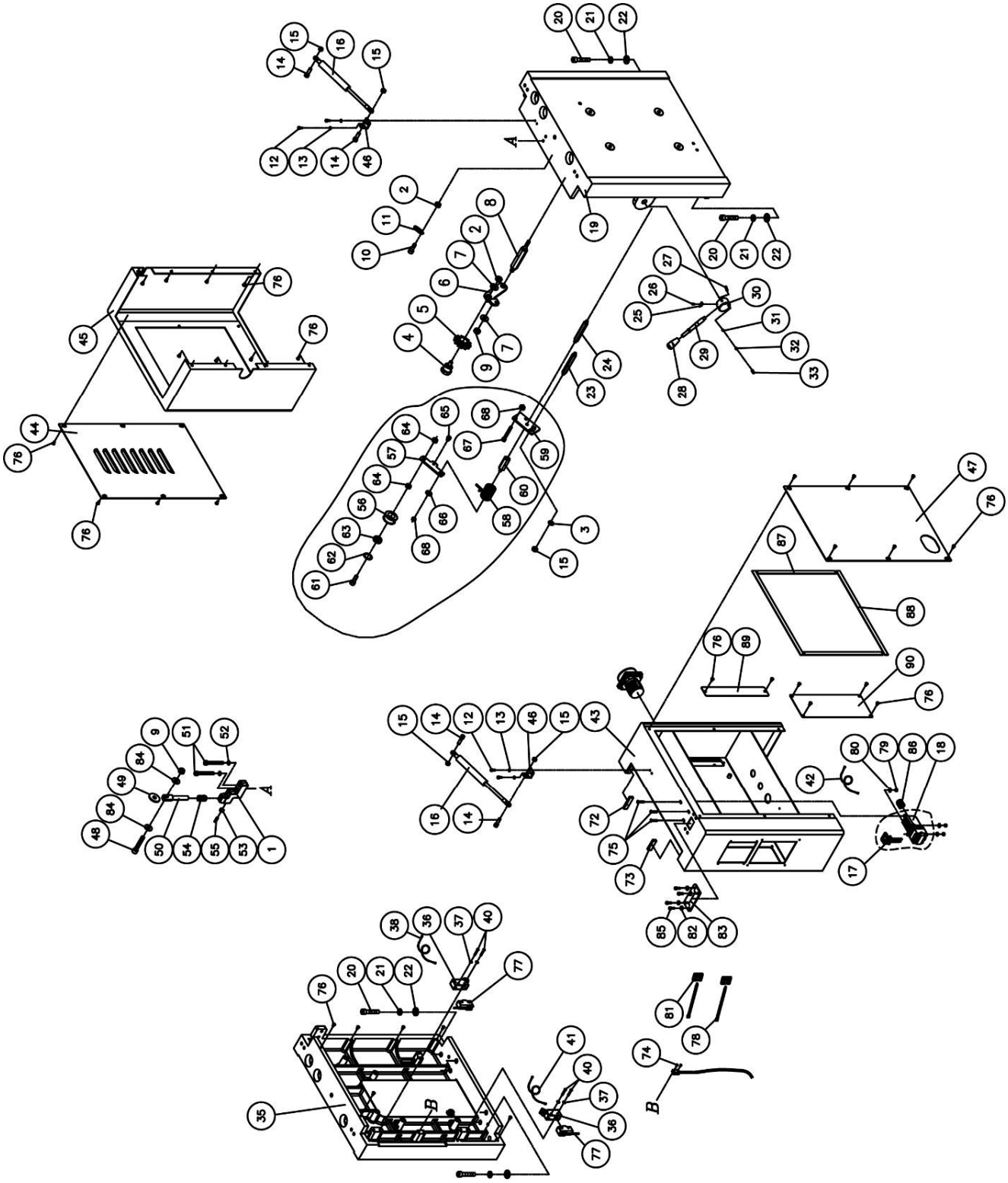
PARTS LIST

Walter Meier (Tool) AG
Tämperlistrasse 5
CH-8117 Fällanden
Switzerland
Phone +41 44 806 47 48
Fax +41 44 806 47 58
jetinfo.eu@waltermeier.com
www.jettools.com

P-1791303T 2010/06/25

CE

JWP-2510 Column Assembly



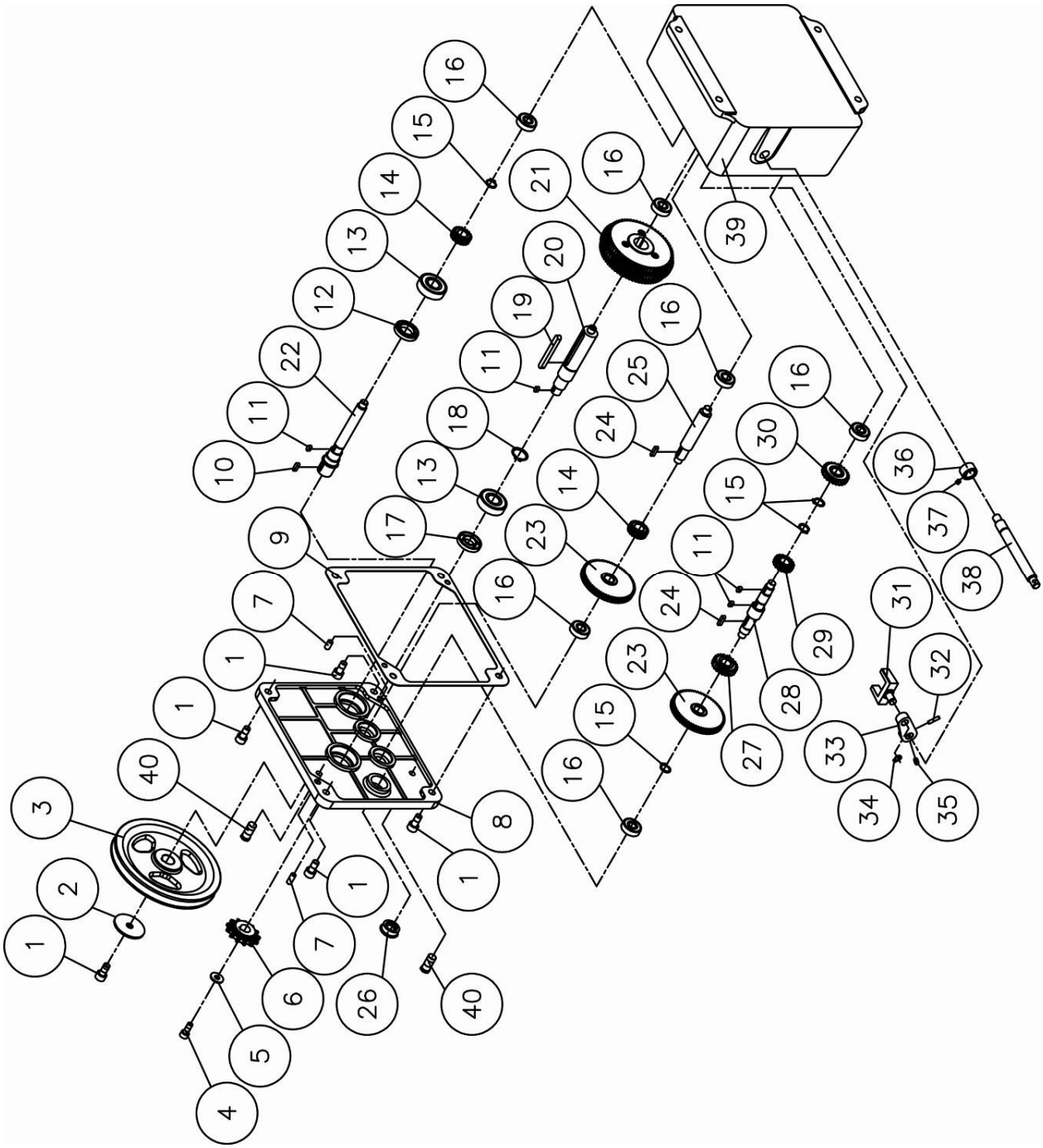
JWP-2510 Column Assembly

Index No.	Part No.	Description	Size	Qty
1	WP2510-401	Idler Support Base		1
2	TS-1540071	Hex Nut	M10	2
3	TS-1550061	Flat Washer	M8	1
4	6012082	Shaft		1
5	6012286	Sprocket		1
6	6012287	Sprocket Bracket		1
7	TS-1550071	Flat Washer	M10	2
8	WP2510-408	Shaft		1
9	TS-1541041	Nylon Insert Lock Nut	M10	2
10	TS-1505071	Socket Head Cap Screw	M10x45	1
11	WP2510-411	Spring		1
12	TS-1502031	Socket Head Cap Screw	M5x12	4
13	TS-1551031	Lock Washer	M5	4
14	WP2510-414	Shoulder Screw		4
15	TS-1541031	Nylon Insert Lock Nut	M8	5
16	WP2510-416	Cylinder		2
	WP2510-LSA	Limit Switch Assembly (17, 18) LS		1
17	WP2510-417AE	Safety Key		1
18	WP2510-418AE	Limit Switch		1
19	WP2510-419	Left Column		1
20	TS-1506051	Socket Head Cap Screw	M12x40	12
21	TS-1551081	Lock Washer	M12	12
22	TS-2360121	Flat Washer	M12	12
23	WP2510-423	Shaft		1
24	WP2510-424	Shaft		1
25	WP2510-425	Pointer		1
26	TS-2171012	Pan Head Screw	M4x6	1
27	WP2510-427	Pin		1
28	6012214	Handle Knob		1
29	6012213	Handle Shaft		1
30	WP2510-430	Shift Hub		1
31	WP2510-431	Steel Ball		1
32	WP2510-432	Spring		1
33	TS-1524031	Set Screw	M8x12	1
35	WP2510-435	Right Column		1
36	WP2510-436	Plastic Cover		2
37	TS-1550021	Flat Washer	M4	4
38	WP2510-438AE	Limit Switch Cord		1
40	TS-2284302	Pan Head Screw	M4x30	4
41	WP2510-441AE	Limit Switch Cord		1
42	WP2510-442AE	Limit Switch Cord		1
43	WP2510-443EA	Right Cover		1
44	WP2510-444	Left Panel		1
45	WP2510-445	Left Cover		1
46	WP2510-446	Cylinder Bracket		2
47	WP2510-447	Right Panel		1
48	TS-1505061	Socket Head Cap Screw	M10x40	1
49	WP2510-449	Washer		1
50	WP2510-450	Shaft		1
51	TS-1504081	Socket Head Cap Screw	M8x40	2
52	TS-1551061	Lock Washer	M8	2
53	TS-1540041	Hex Nut	M6	1
54	WP2510-454	Spring		1
55	TS-1523061	Set Screw	M6x20	1
	WP2510-IA	Idler Assembly (Items 56 thru 68)		1

JWP-2510 Column Assembly

Index No.	Part No.	Description	Size	Qty
56	WP2510-456	Idler		1
57	WP2510-457	Idler Bracket		1
58	WP2510-458	Spring		1
59	WP2510-459	Plate		1
60	WP2510-460	Bolt		1
61	TS-1505041	Socket Head Cap Screw	M10x30	1
62	WP2510-462	C-Ring		1
63	BB-6200ZZ	Ball Bearing	6200ZZ	1
64	TS-1540071	Hex Nut	M10	2
65	WP2510-465	Socket Head Cap Screw	M8x8	1
66	TS-1550061	Flat Washer	M8	1
67	TS-1504121	Socket Head Cap Screw	M8x60	1
68	TS-1540061	Hex Nut	M8	1
72	WP2510-472E	Long Sponge		1
73	WP2510-473E	Short Sponge		1
74	WP2510-474	Screw	M3x15	2
75	WP2510-475E	Screw	M5x20	3
76	TS-2246106	Socket Head Button Screw		28
77	WP2510-477AE	Limit Switch		2
78	WP2510-477E	Cord Holder		2
79	TS-1540031	Hex Nut	M5	3
80	TS-1550031	Flat Washer	M5	3
81	WP2510-476E	Cord Holder Base		2
82	TS-1550041	Flat Washer	M6	4
83	JWP201-484	Gasket		1
84	TS-1540071	Flat Washer	M10	2
85	TS-1503021	Socket Head Cap Screw	M6x10	4
86	JWP201-488AE	Strain Relief		1
87	JWP2510-487	Sponge		2
88	JWP2510-488	Sponge		2
89	JWP2510-489	Cover		1
90	JWP2510-490	Cover		1

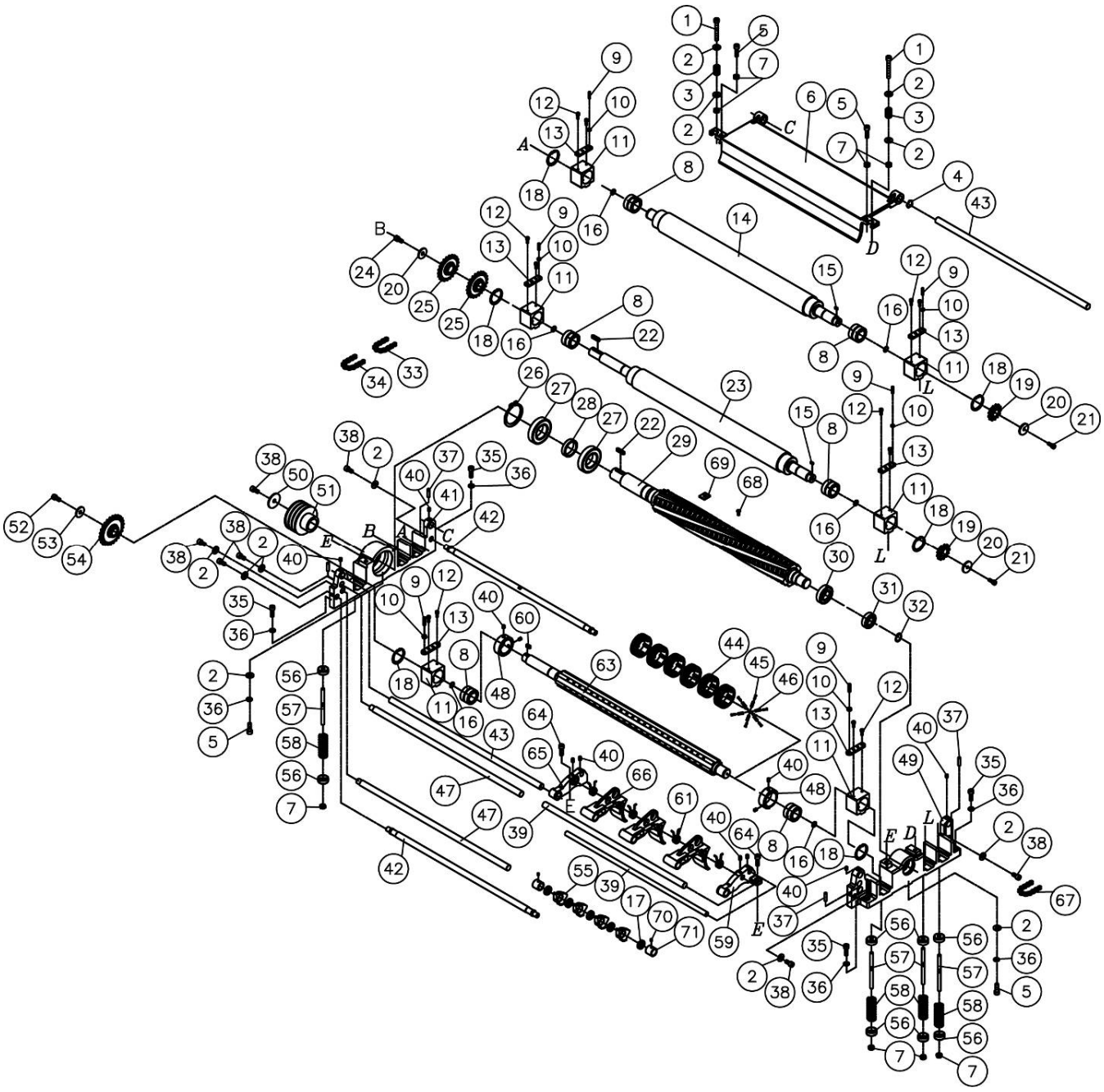
JWP-2510 Gearbox Assembly



JWP-2510 Gearbox Assembly

Index No.	Part No.	Description	Size	Qty
	WP2510-100	Gearbox Assembly (index nos. 1 through 40)		1
1	TS-1505021	Socket Head Cap Screw	M10x20	5
2.	6012047	Washer		1
3	6012046	Pulley		1
4	TS-1504041	Socket Head Cap Screw	M8x20	1
5	TS-1550061	Flat Washer	M8	1
6	6012050	Sprocket		1
7	WP2510-107	Pin		2
8	WP2510-108	Gearbox Cover		1
9	WP2510-109	Gasket		1
10	WP2510-110	Key	5x5x16	1
11	WP2510-111	Key	5x5x10	4
12	WP2510-112	Oil Seal		1
13	BB-6204VV	Ball Bearing	6204VV	2
14	6012037	Gear	20T	2
15	WP2510-115	S-Ring		4
16	BB-6201VV	Ball Bearing	6201VV	6
17	WP2510-117	Oil Seal		1
18	WP2510-118	S-Ring		1
19	WP2510-119	Key	8x7x72	1
20	WP2510-120	Shaft		1
21	WP2510-121	Gear		1
22	WP2510-122	Shaft		1
23	6012041	Gear	60T	2
24	WP2510-124	Key	5x5x20	2
25	WP2510-125	Shaft		1
26	WP2510-126	Oil Level Sight Glass		1
27	WP2510-127	Gear		1
28	WP2510-128	Shaft		1
29	WP2510-129	Gear		1
30	WP2510-130	Gear		1
31	WP2510-131	Shift Fork		1
32	WP2510-132	Pin		1
33	6012061	Lever		1
34	WP2510-134	S-Ring		1
35	TS-1523021	Set Screw	M6x8	1
36	WP2510-136	Bushing		1
37	TS-1523011	Set Screw	M6x6	1
38	WP2510-138	Shift Shaft		1
39	WP2510-139	Gearbox		1
40	WP2510-140	Oil Plug		2

JWP-2510 Cutterhead Assembly



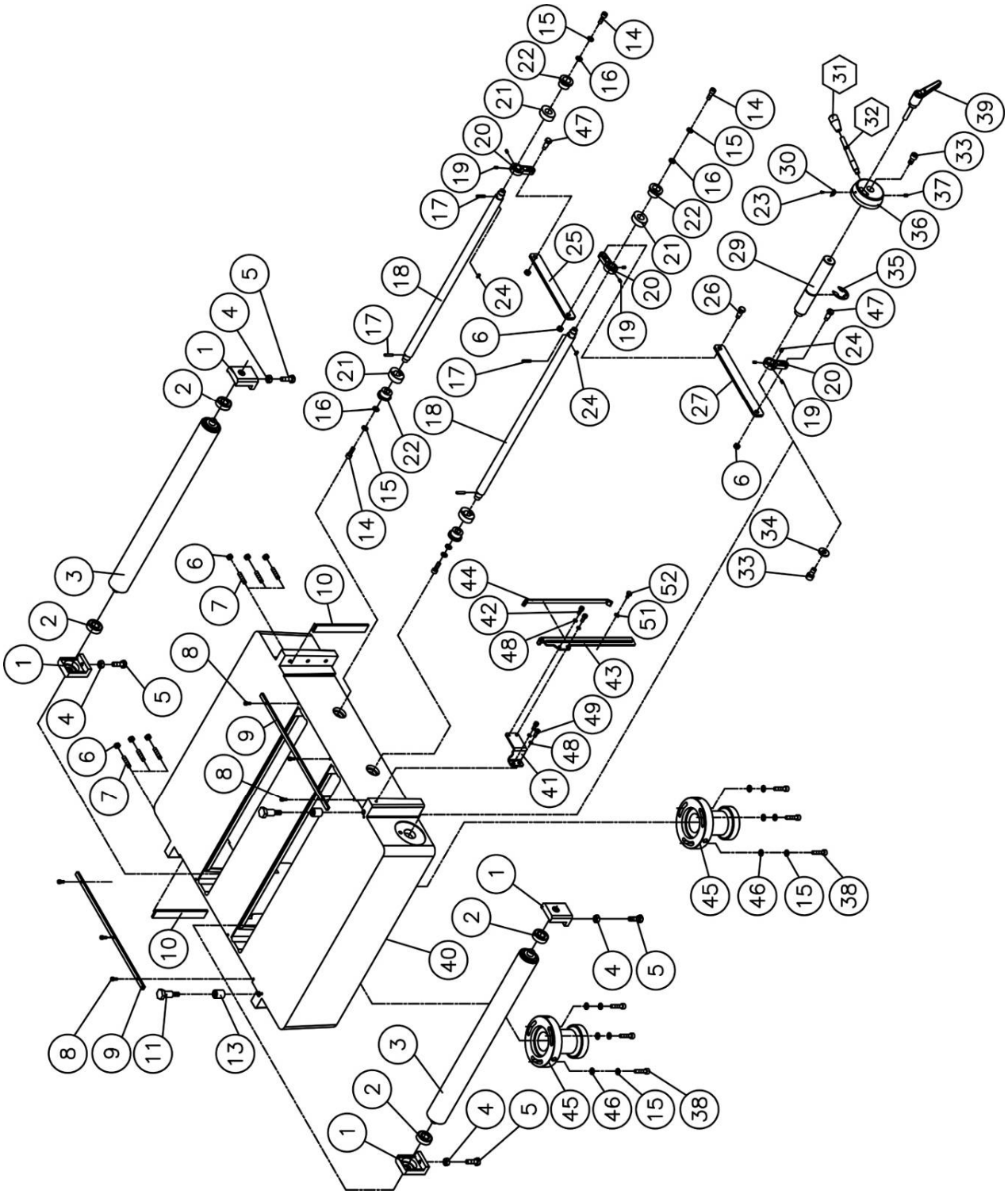
JWP-2510 Cutterhead Assembly

Index No.	Part No.	Description	Size	Qty
1	WP2510-201	Socket Head Cap Screw	M10x75	2
2.	TS-1550071	Flat Washer	M10	12
3	6012132	Spring		2
4	WP2510-204	Wave Washer		1
5	TS-1505061	Socket Head Cap Screw	M10x40	4
6	WP2510-206	Pressure Bar		1
7	TS-1540071	Hex Nut	M10	10
8	WP2510-208	Needle Bearing	NA-6906	6
9	WP2510-209	Set Screw	M6x30	6
10	TS-1540041	Hex Nut	M6	6
11	6012141	Bearing Housing		6
12	TS-1503041	Socket Head Cap Screw	M6x16	12
13	WP2510-213	Plate		6
14	WP2510-214	Rear Outfeed Roller		1
15	WP2510-215	Key	5x5x12	2
16	WP2510-216	C-Ring		6
17	6012177	Spacer		35
18	WP2510-218	C-Ring		6
19	WP2510-219	Sprocket		2
20	TS-1550061	Flat Washer	M8	3
21	TS-1504041	Socket Head Cap Screw	M8x20	2
22	WP2510-222	Key	8x7x35	2
23	WP2510-223	Front Outfeed Roller		1
24	WP2510-224	Socket Head Cap Screw (Left Thread)	M8x20	1
25	WP2510-225	Sprocket	22T	2
26	WP2510-226	S-Ring		1
27	WP2510-227	Ball Bearing	6210VV	2
28	WP2510-228	Bushing		1
	WP2510-HCAE	Helical Cutterhead Assembly (includes #29, 68, 69)		1
29	WP2510-829E	Helical Cutterhead		1
30	BB-6008VV	Ball Bearing	6008VV	1
31	BB-6007VV	Ball Bearing	6007VV	1
32	WP2510-232A	S-Ring		1
33	WP2510-233	Chain	#40 x 58P	1
34	WP2510-234	Chain	#40 x 74P	1
35	TS-1505081	Socket Head Cap Screw	M10x50	4
36	TS-1551071	Lock Washer	M10	6
37	WP2510-237	Pin		4
38	TS-1505021	Socket Head Cap Screw	M10x20	7
39	WP2510-239	Spring Support Shaft		2
40	TS-1524021	Set Screw	M8x10	12
41	WP2510-241	Left Cutterhead Base		1
42	WP2510-242	Cutterhead Base Support Shaft		2
43	WP2510-243	Chipbreaker Support Shaft		1
44	6012167	Infeed Roller		24
45	6012168	Shaft		144
46	6012169	Spring		144
47	WP2510-247	Anti-Kickback Finger Support Shaft		2
48	6012164	Infeed Roller Spacer		2
49	WP2510-249A	Right Cutterhead Base		1
50	6012116	Washer		1
51	WP2510-251	Cutterhead Pulley		1
52	WP2510-252	Socket Head Cap Screw (Left Thread)	M10x20	1
53	TS-1550071	Flat Washer	M10	1

JWP-2510 Cutterhead Assembly

Index No.	Part No.	Description	Size	Qty
54	WP2510-254	Sprocket	26T	1
55	6012178E	Anti-Kickback Finger		34
56	6012161	Washer		12
57	6012163	Shaft		6
58	6012162	Spring		6
59	WP2510-259	Right Bracket		1
60	WP2510-260	Key	8x7x16	1
61	6012175	Spring		11
63	WP2510-263	Infeed Roller Shaft		1
64	TS-1505041	Socket Head Cap Screw	M10x30	2
65	WP2510-265	Left Bracket		1
66	6012174	Chipbreaker		11
67	WP2510-267	Chain	#40 x 24P	1
68	JWP208HH-111	Knife Insert Screw	#10-32 x 1/2”	174
69	1791212	Knife Insert (sold as set of 10)		174
70	JJ6HH-113	Star Point Screwdriver (not shown)		2
71	WP2510-271	Set Screw	M5x5	2
72	WP2510-272	Bushing		2

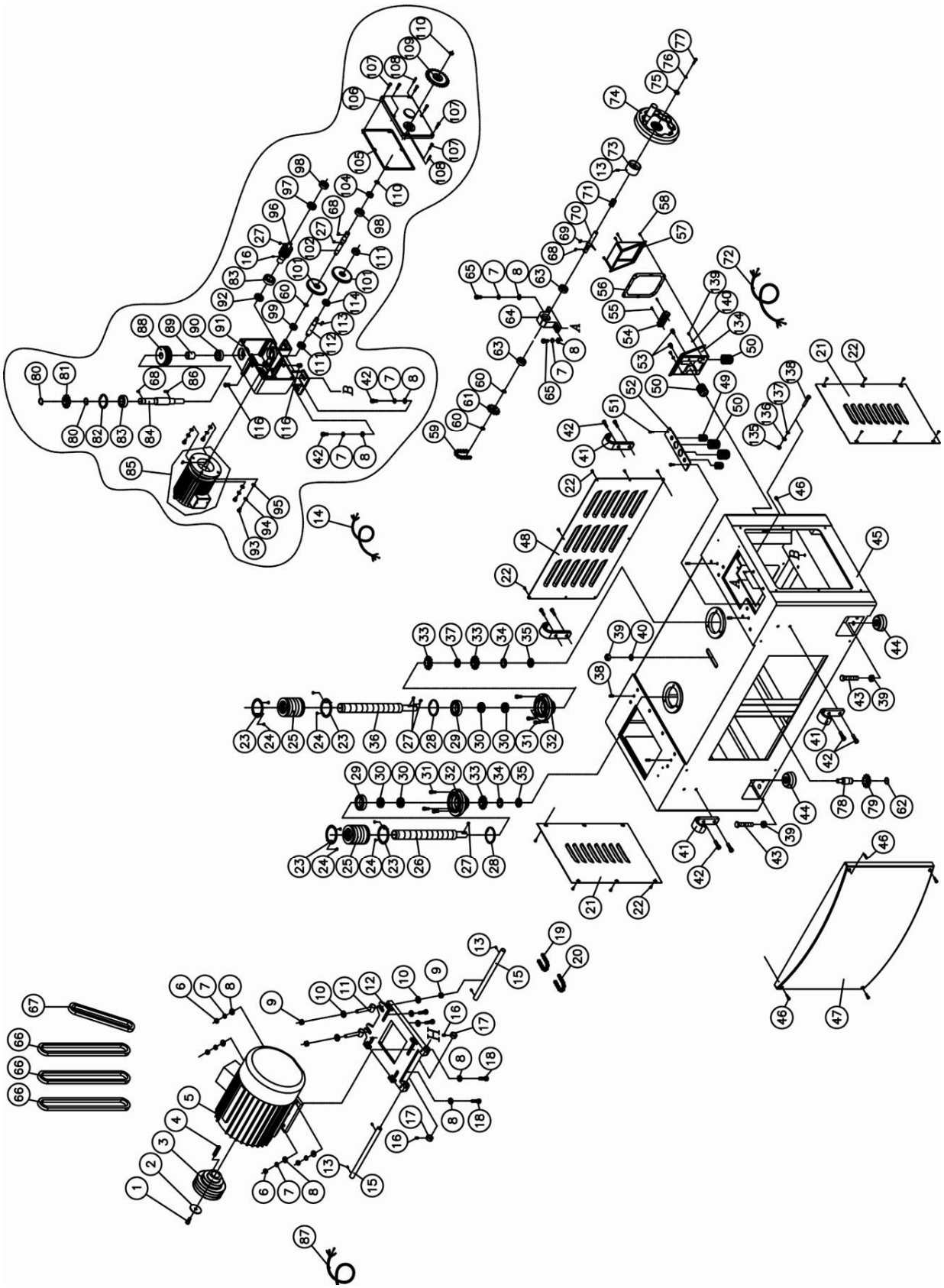
JWP-2510 Table Assembly



JWP-2510 Table Assembly

Index No.	Part No.	Description	Size	Qty
1	WP2510-501	Roller Bracket		4
2	BB-6203VV	Ball Bearing	6203VV	4
3	WP2510-503	Roller		2
4	TS-1540071	Hex Nut	M10	4
5	TS-1491041	Hex Cap Screw	M10x30	4
6	TS-1540061	Hex Nut	M8	9
7	WP2510-507	Set Screw	M8x40	6
8	TS-1502091	Socket Head Cap Screw	M5x16	6
9	WP2510-509	Guide		2
10	6012241	Plate		2
11	WP2510-511	Shoulder Screw		2
13	6012239	Sleeve		2
14	TS-1504051	Socket Head Cap Screw	M8x25	4
15	TS-1551061	Lock Washer	M8	10
16	TS-1550061	Flat Washer	M8	4
17	WP2510-517	Pin		4
18	WP2510-518	Transfer Roller		2
19	TS-1522021	Set Screw	M5x8	6
20	6012248	Linking Plate		3
21	6012261	Eccentric Cam		4
22	6012260	Shaft		4
23	TS-2171012	Pan Head Screw	M4x6	1
24	WP2510-111	Key	5x5x10	3
25	WP2510-525	Rear Linking Plate		1
26	6012258	Shoulder Screw		1
27	WP2510-527	Front Linking Plate		1
29	6012249	Shaft		1
30	WP2510-530	Pointer		1
31	6012214	Handle Knob		1
32	6012213	Handle Shaft		1
33	TS-1505021	Socket Head Cap Screw	M10x20	2
34	TS-1550071	Flat Washer	M10	1
35	WP2510-535	E-Clip		1
36	6012252	Hub		1
37	TS-1523021	Set Screw	M6x8	1
38	TS-1504081	Socket Head Cap Screw	M8x40	6
39	6012253	Locking Handle		1
40	WP2510-540	Table		1
41	WP2510-541	Pointer		1
42	TS-1502021	Socket Head Cap Screw	M5x10	2
43	WP2510-543	Slide Bracket		1
44	WP2510-544	Magnetic Bar		1
45	6012244	Table Adjusting Hub		2
46	TS-1550061	Flat Washer	M8	6
47	6012247	Shoulder Screw		2
48	TS-2361051	Lock Washer	M5	4
49	TS-1502021	Socket Head Cap Screw	M5x10	2
51	WP2510-551	Wave Washer	M5	1
52	WP2510-552	Shoulder Screw		1

JWP-2510 Base Assembly



JWP-2510 Base Assembly

Index No.	Part No.	Description	Size	Qty
1	TS-1504031	Socket Head Cap Screw	M8x16	1
2	TS-1550061	Flat Washer	M8	1
3	WP2510-603E	Motor Pulley		1
4	WP2510-604	Key	10x8x56	1
5	WP2510-605AE	Main Motor, M1	15HP, 400V, 3Ph	1
6	TS-1540071	Hex Nut	M10	4
7	TS-2361101	Lock Washer	M10	10
8	TS-1550071	Flat Washer	M10	14
9	TS-1540081	Hex Nut	M12	4
10	TS-2360121	Flat Washer	M12	4
11	6012123	Adjusting Bolt		2
12	WP2510-612	Motor Plate		1
13	TS-1523051	Set Screw	M6x16	5
14	WP2510-614AE	Hoist Motor Cord		1
15	6012126	Shaft		2
16	TS-1524021	Set Screw	M8x10	3
17	6012125	Spacer		2
18	TS-1491081	Hex Cap Screw	M10x50	4
19	WP2510-619	Chain	#40 x 54P	1
20	WP2510-620	Chain	#40 x 84P	1
21	WP2510-621E	Side Cover		2
22	TS-2246102	Button Head Socket Screw	M6x10	20
23	6012071	Bushing		4
24	6012070	Washer Head Screw	M4x8	8
25	6012068	Rubber Boot		2
26	6012069	Driven Lead Screw		1
27	WP2510-111	Key	5x5x10	5
28	WP2510-628	C-Ring		2
29	BB-6008VV	Ball Bearing	6008VV	2
30	BB-51105	Thrust Bearing	51105	4
31	TS-1504041	Socket Head Cap Screw	M8x20	6
32	6012075	Bracket		2
33	WP2510-633	Sprocket		3
34	WP2510-634	Star Washer	M25	2
35	WP2510-635	Special Nut		2
36	WP2510-636	Drive Lead Screw		1
37	WP2510-637	Washer		1
38	WP2510-638	Pin		4
39	TS-154010	Hex Nut	M16	5
40	TS-155010	Flat Washer	M16	1
41	WP2510-641	Hanger		4
42	TS-1505041	Socket Head Cap Screw	M10x30	12
43	WP2510-643	Leveling Screw	M16x55	4
44	6012095	Pad		4
45	WP2510-645E	Base		1
46	TS-1503021	Socket Head Cap Screw	M6x10	5
47	WP2510-647E	Front Cover		1
48	WP2510-648E	Rear Cover		1
49	WP2510-649AE	Strain Relief		2
50	WP2510-650AE	Strain Relief		4
51	TS-1503041	Socket Head Cap Screw	M6x16	2
52	WP2510-652	Plate		1
53	TS-1504011	Socket Head Cap Screw	M8x10	2
54	WP2510-654AE	Terminal Plate		1

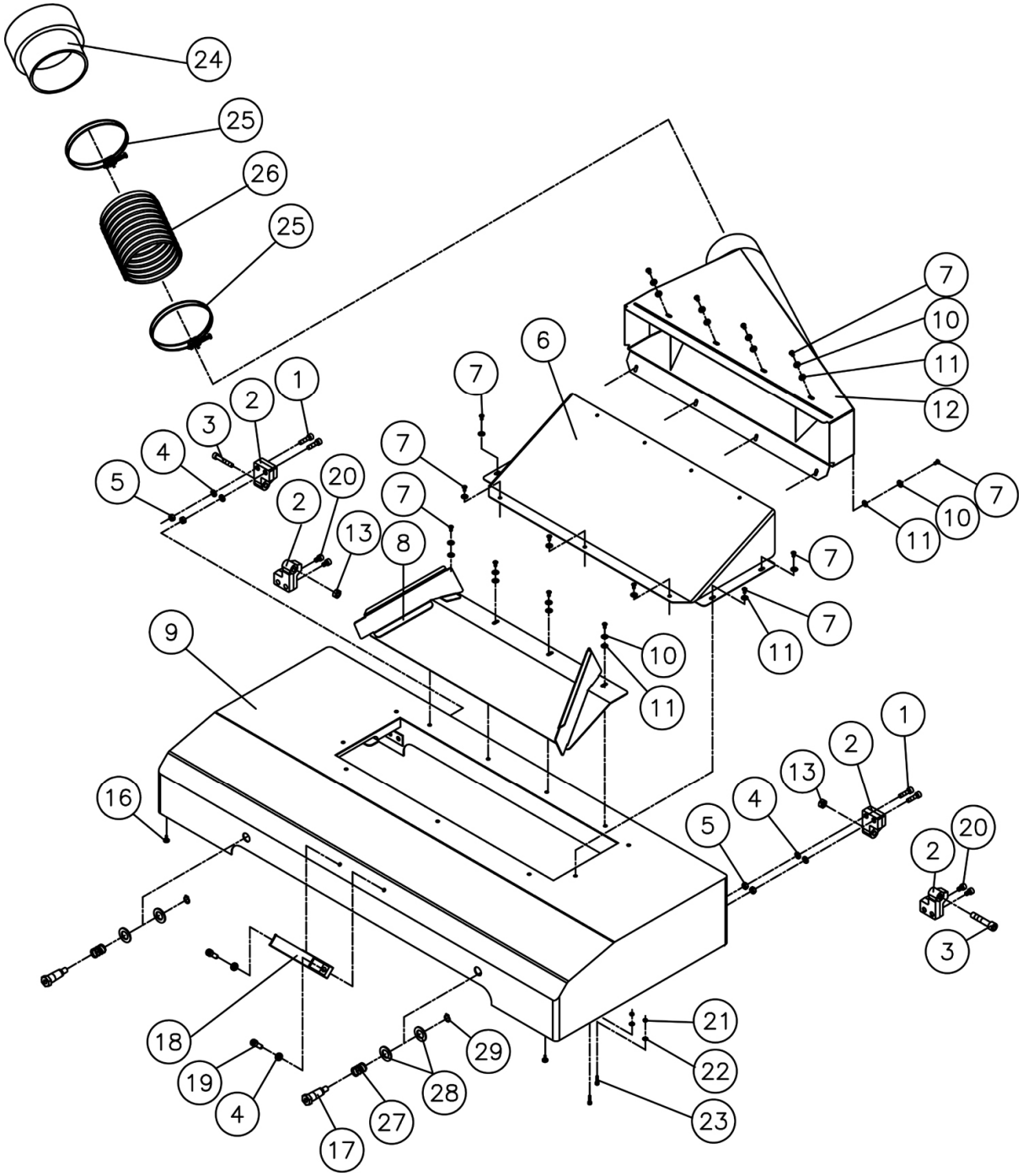
JWP-2510 Base Assembly

Index No.	Part No.	Description	Size	Qty
55	WP2510-655	Self-Tapping Screw	M3x1.06Px8	2
56	WP2510-656	Gasket		1
57	WP2510-657	Junction Box Cover		1
58	TS-1533032	Pan Head Screw	M5x10	4
59	WP2510-233	Chain	#40 x 58P	1
60	WP2510-660	S-Ring		3
61	WP2510-661	Sprocket		1
62	WP2510-662	S-Ring		1
63	BB-6203VV	Ball Bearing	6203VV	2
64	WP2510-664	Housing		1
65	TS-1505021	Socket Head Cap Screw	M10x20	2
66	VB-A88E	V-Belt	A82	3
67	VB-A59E	V-Belt	A53	1
68	WP2510-215	Key	5x5x12	3
69	WP2510-669	Key	5x5x15	1
70	WP2510-670	Hand Wheel Shaft		1
71	WP2510-671	Spring		1
72	WP2510-672AE	Power Cord		1
73	WP2510-673	Bushing		1
74	WP2510-674	Hand Wheel Assembly		1
75	TS-1550041	Flat Washer	M6	1
76	TS-1551041	Lock Washer	M6	1
77	TS-1503051	Socket Head Cap Screw	M6x20	1
78	WP2510-678	Shaft		1
79	WP2510-679	Sprocket		1
	WP2510-GBA	Gearbox Assembly (#68, #80-#84, #86, #88-#102, #104-#114, #116)		1
80	WP2510-680	S-Ring		2
81	WP2510-681	Sprocket		1
82	WP2510-682	C-Ring		1
83	BB-6205ZZ	Ball Bearing	6205ZZ	2
84	WP2510-684	Shaft		1
85	WP2510-685AE	Motor,.M2	1/2HP, 400V, 3Ph	1
86	WP2510-686	Key	5x5x22	1
87	WP2510-687	Main Motor Cord		1
88	WP2510-688	Gear		1
89	WP2510-689	Bushing		1
90	BB-6204ZZ	Ball Bearing	6204ZZ	1
91	WP2510-691	Gearbox		1
92	WP2510-692	Oil Seal		1
93	TS-1490041	Hex Cap Screw	M8x25	4
94	TS-2361081	Lock Washer	M8	4
95	TS-1550061	Flat Washer	M8	4
96	WP2510-696	Worm		1
97	WP2510-697	Gear	24T	1
98	BB-6203ZZ	Ball Bearing	6203ZZ	2
99	BB-6201ZZ	Ball Bearing	6201ZZ	1
101	WP2510-6101	Gear	60T	2
102	WP2510-6102	Shaft		1
104	WP2510-6104	Oil Seal		1
105	WP2510-6105	Gasket		1
106	WP2510-6106	Gearbox Cover		1
107	TS-1503061	Socket Head Cap Screw	M6x25	6
108	WP2510-6108	Pin		2
109	WP2510-6109	Sprocket		1
110	WP2510-6110	S-Ring		2
111	BB-6202ZZ	Ball Bearing	6202ZZ	2

JWP-2510 Base Assembly

Index No.	Part No.	Description	Size	Qty
112	WP2510-6112	Shaft		1
113	WP2510-124	Key	5x5x20	1
114	WP2510-6114	Gear	20T	1
116	WP2510-6116	Oil Plug		2
134	WP2510-6134	Junction Box		1
135	TS-1540061	Hex Nut	M8	1
136	TS-2361081	Lock Washer	M8	1
137	TS-1550061	Flat Washer	M8	1
138	TS-1490091	Hex Cap Screw	M8x50	1
139	WP2510-6139	Screw	M5x6	2
140	WP2510-6140	Star Washer	M5	2

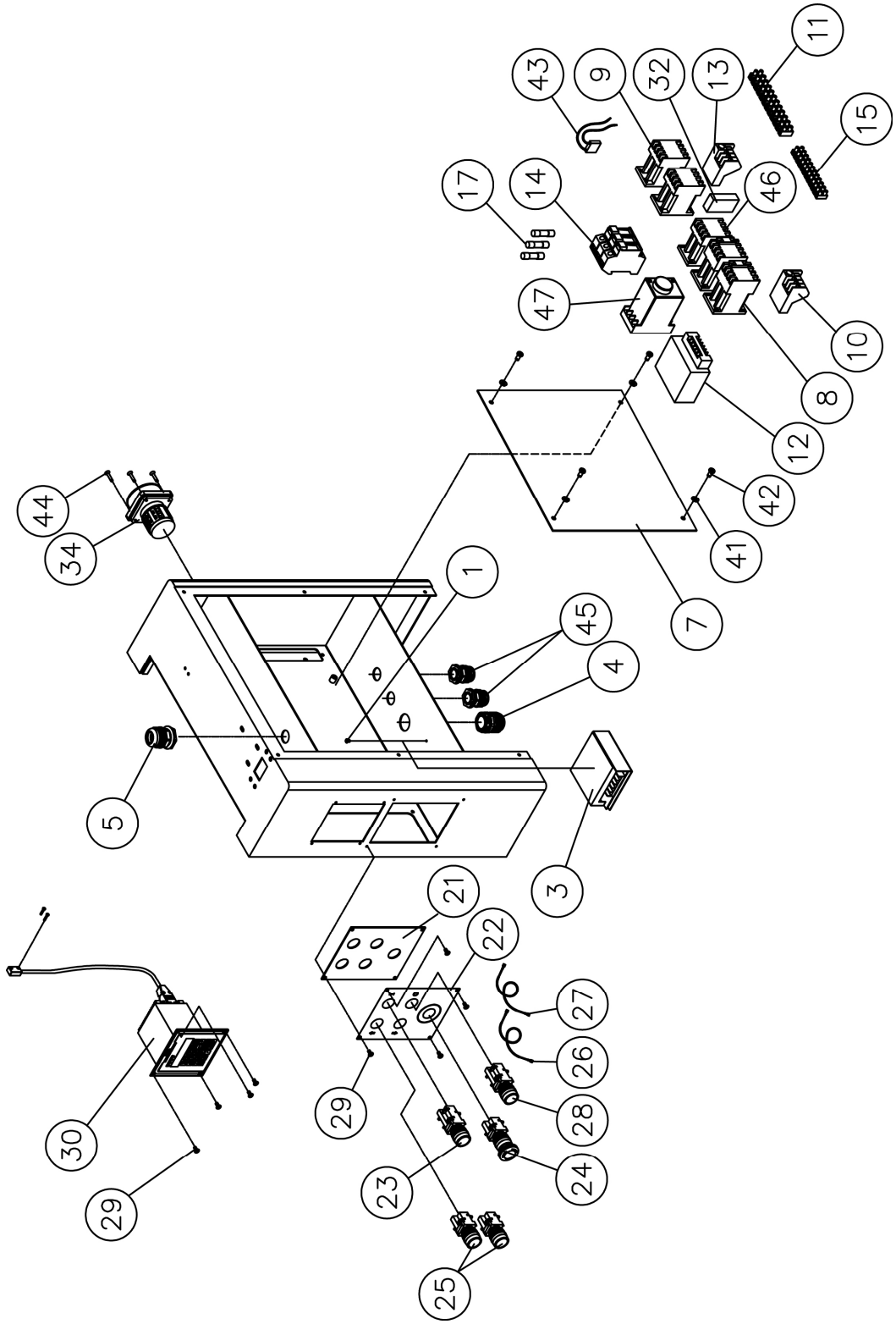
JWP-2510 Top Cover Assembly



JWP-2510 Top Cover Assembly

Index No.	Part No.	Description	Size	Qty
1	TS-1504061	Socket Head Cap Screw	M8x30	4
2	WP2510-302	Hinge		4
3.	TS-1505111	Socket Head Cap Screw	M10x70	2
4	TS-1551061	Lock Washer	M8	6
5	TS-1540061	Hex Nut	M8	4
6	WP2510-306	Upper Cover		1
7	TS-2246122	Button Head Socket Screw	M6x12	19
8	WP2510-308	Deflection Plate		1
9	WP2510-309E	Top Cover		1
10	TS-2361061	Lock Washer	M6	19
11	TS-1550041	Flat Washer	M6	19
12	6012181	Dust Chute		1
13	TS-1541041	Nylon Insert Lock Nut	M10	2
16	WP2510-316	Pad		2
17	6012190E	Shoulder Screw		2
18	6012189	Handle		1
19	TS-1504051	Socket Head Cap Screw	M8x25	2
20	TS-1504071	Socket Head Cap Screw	M8x35	4
21	TS-1540021	Hex Nut	M4	2
22	TS-1550021	Flat Washer	M4	2
23	TS-1501051	Socket Head Cap Screw	M4x16	2
24	WP2510-324E	Adaptor		1
25	WP2510-325E	Retainer		2
26	WP2510-326E	Hose		1
27	JWP201-330E	Spring		2
28	JWP201-331E	Special Washer		4
29	JWP201-332EA	Retainer Ring		2

JWP-2510 Electrical Box Assembly

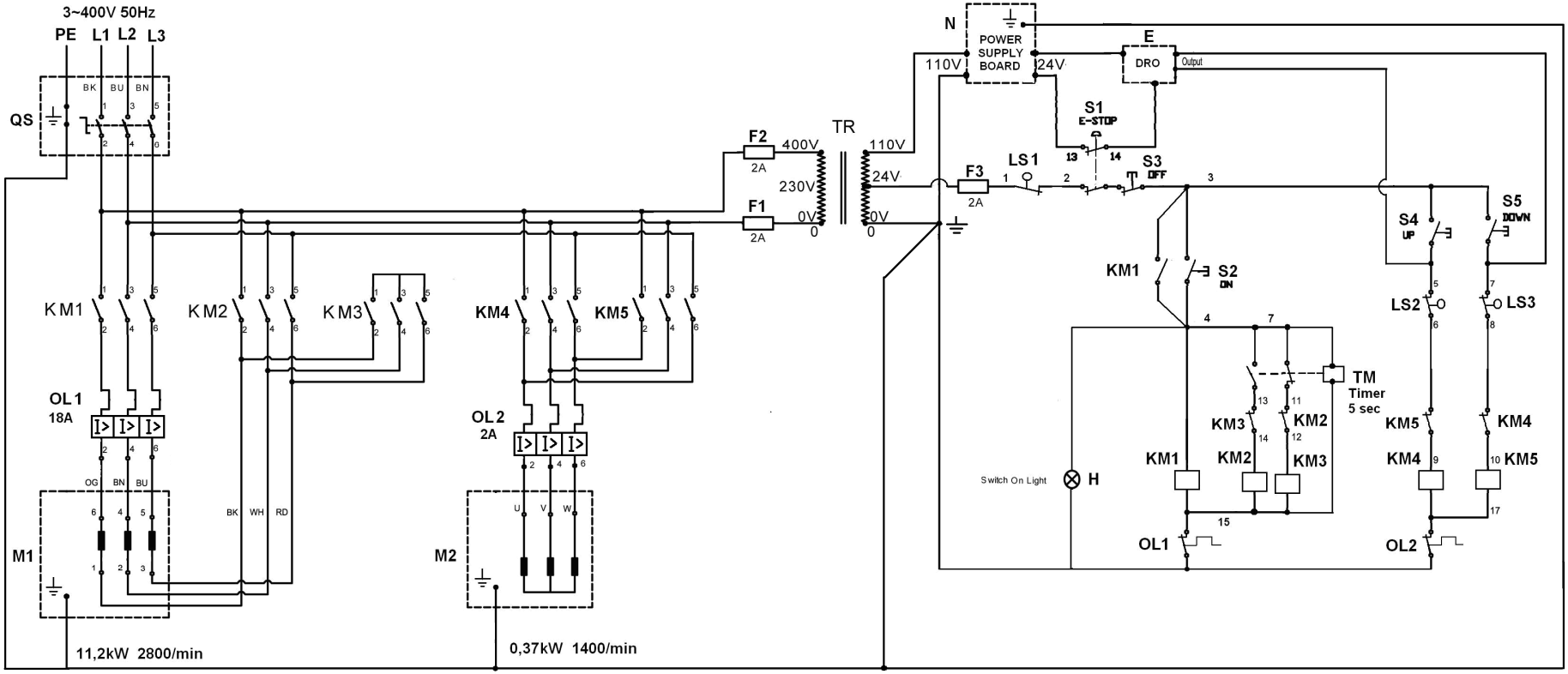


JWP-2510 Electrical Box Assembly

Index No.	Part No.	Description	Size	Qty
1	TS-1531012	Screw	M3x6	2
3	WP2510-703	Power Supply, N		1
4	WP2510-704AE	Strain Relief	PG13.5	1
5	WP2510-705AE	Strain Relief	PG21	1
7	WP2510-707A	Electrical Board		1
8	WP2510-708AEA	Contactor (for 15HP Motor, ∆-Running), KM1/2	MA-18	2
9	WP2510-709AE	Contactor (for 1/2HP Motor), KM4, KM5		2
10	WP2510-710AEA	Overload (for 15HP Conductor), OL1	RA-20-18(15-22A)	1
11	WP2510-711AEA	Terminal Board		1
12	WP2510-712AE	Transformer, TR		1
13	WP2510-713	Overload (for 1/2HP Conductor), OL2	RA-20 (1.6-2.5A)	1
14	WP2510-714A	Fuse Support Base		3
15	WP2510-715AEA	Terminal Board		1
17	WP2510-717A	Fuse, F1, F2, F3	2A	3
21	WP2510-721E	Button Support Plate		1
22	WP2510-722E	Button Support Plate Label		1
23	WP2510-723AE	On Switch w/light, S2 (H)		1
24	WP2510-724AE	E-Stop Switch, S1		1
25	WP2510-725AE	Table Up/Down Switch, S4, S5		2
26	WP2510-726AE	Connection Cord		1
27	WP2510-727AE	Connection Cord		1
28	WP2510-728AE	Off Switch, S3		1
29	TS-2244102	Socket Head Button Screw	M4x10	8
30	WP2510-417AE	Controller, E		1
31	WP2510-731AE	Connection Cord		1
32	WP2510-732	Connection Plate		1
34	WP2510-734AE	Main Power Switch, QS		1
41	TS-1550041	Flat Washer	M6	4
42	WP2510-741E	Screw	M6x12	4
43	WP2510-743AE	Sunbber Circuits		1
44	JWP201-481	Socket Head Flat Screw	M4 x 0.7P x 25	4
45	JWP2510-745	Strain Relief	PGA16	3
46	JWP2510-746	Contactor (for 15HP Motor, Y-Starting), KM3	MA-15	1
47	JWP2510-747	Timer, TM		1

JWP-2510
1791303T
400/50/3

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M1	motor	Hauptmotor	moteur
M2	motor	Tischmotor	moteur
KM1	magnetic switch	Hauptschütz	contacteur principale
KM2	magnetic switch	Schütz	contacteur
KM3	magnetic switch	Schütz	contactreur
KM4	magnetic switch up	Tischmotor Schütz •	contactreu motor table
KM5	magnetic switch down	Tischmotor Schütz •	contacteur motor table
F1	fuse	Sicherung	fusible
F2	fuse	Sicherung	fusible
F3	fuse	Sicherung	fusible
S1	e-stop	Not-Aus Taster	bouton arret d´urgence
S2	on switch	Ein Taster	bouton marche
S3	off switch	AusTaster	bouton arret
S4	up switch	Tisch hoch Taster	bouton table mount
S5	down switch	Tisch nach unten Taster	bouton table descend
QS	main switch	Hauptschalter	interrupteur principale
TR	transformer	Transformator	transformateur
OL1	overload cut-off	Überlastschutzschalter	déclencheur surcharge
OL2	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS1	limit switch	Positionsendschalter	micro
LS2	limit switch	Positionsendschalter	micro
LS3	limit switch	Positionsendschalter	micro
TM	timer	Zeitrelais	contacteur de temp
E	control board	Steuerplatine	Platine de control
N	power supply board	Netzteil	Platine de transformation voltage

JWP-2510
1791303T
400/50/3